



# SERVICE RECORD COMPRESSOR ASSEMBLY

Part I  
Page No. 1

FORM 2782B-1 (F) (4-79)

Compressor Serial Number CAC - 39268

Engine Model 250-C20I B

INSTALLED					REMOVED			
Date	Owner	A/C or Eng. S/N	Compressor Time		Date	Compressor Time		Reason
			Since OH	Total		Since OH	Total	
10-31-81	PHE	270024	NEW	0.0	9-9-84	3487:40	3487:40	Overhaul
<del>4-30-89</del>	PHE	800670 F	-0-	3487:40	1-30-89	2688:05	6175:45	1750 h. <i>offline insp.</i>
5-9-89	PHE	800670 F	2688:05	6175:45	12-28-89	3490:30	6978:10	overhaul.
9-20-90	PHE	840201	-0-	6978:10				
01 APR 93	BRISTOWS	880257K	1386:45	8364:55	7-4-93	1395:45	8373:55	PORTION MISSING E FWD OF SPUR ADAPTER.
10-6-93	BHNL	840201	1395:45	8373:55	13-6-93	1395:45	8373:55	OP REQ.
13-10-93	BHNL	880257	1395:45	8373:55	3-8-96	3382:47	10278:12	1ST STAGE ABLASED. BEYOND LIMITS.
TSN Corrected by M. Stojanovic, Tech Records <sup>MS</sup> 12-11-96					3-8-96	3382:47	10360:51	
24-3-97	BHNL	840251	NIL	10360:51	22-6-97	1707:40	10534:37	METAL CONTAM.
9-2-99	BHNL	840247	170:40	10531:37	12-8-99	524:40	10888:37	METAL CONTAM.
8-4-00	Am Log	831662	TSI-0- 750574.7	10885.7	9-10-00	643.4	11004.4	Snapping pieces missing
11-16-00	Am Log	270030	TSI-0- 750643.4	11004.4	8-13-02	2289.1	12650.1	dw 1750 HR INS P.
12-1-02	Am Log	834438	TSI-0- 7502289.1	12650.1	2-19-04	3488.0 <sup>PT 11289</sup>	13849.0	3500 HR OH



# MODIFICATION RECORD

## COMPRESSOR ASSEMBLY

-FORM 2783B-1 (4-79)

Compressor Serial Number CAC - 39268

Engine Model 250-C20J B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
10-17-84 <del>2-8-89</del> <del>DIL 161</del>	1171 Rev 2 DIL 161	#1 BRG. & RETAINING NUT - REPLACE Compressor impeller inspection	<i>[Signature]</i> R.C. 2325204	PHI 842646 MFR 253695 W/D 850358 STAR # NEER-6172 PHI 903102
3-8-90	CEB 1008	NA AS PER Comp S/N (FCW)	<i>[Signature]</i>	
↑	CEB 1009	NA AS PER Comp S/N (FCW)	↑	↑
↑	CEB 1035 R-1	NA AS PER Comp S/N (FCW)		↑
	CEB 1041 R-1	NA AS PER Comp S/N (FCW)		
	CEB 1047 R-2	NA AS PER Comp S/N (FCW)		
	CEB 1071	NA AS PER Comp S/N (FCW)		
	CEB 1072 R-3	NA AS PER Comp S/N (FCW)		
	CEB 1076 R-1	NA AS PER Comp S/N (FCW)		
	CEB 1088 R-4	NA AS PER Comp S/N (FCW)		
↓	CEB 1110	NA AS PER MFR DATE (FCW)	↓	↓
3-8-90	CEB 1139 R-1	NA AS PER Comp S/N (FCW)	R.C. 2325204 <i>[Signature]</i>	STAR # NEER-6172 PHI 903102

# MODIFICATION RECORD

## COMPRESSOR ASSEMBLY

Part III 2  
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FORM 2783B-1(4-79)

Compressor Serial Number CAC - 39268 Engine Model 250-C20N B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
3-8-90	CEB 1156	NA ASPER Comp S/N (FCW)	R-C 2325204 [Signature]	STAR HEER GITE PHE 903102
↕	CEB 1203	NA ASPER COMP Wheel P/N	↕	↕
↕			↕	↕
3-8-90	DIL 161	Impeller SNAP Ring Groove Insp.	R-C 2325204 [Signature]	STAR HEER GITE PHE 903102
10.7.92	DIL 161	Complied with on Impeller S/N.80487	H+S 3004 [Signature]	H + S AVIATION LTD.
26.4.93	DIL 161	Complied with on Impeller S/N.E43978	H+S 3004 [Signature]	H + S AVIATION LTD.
5.11.96	CEB 1321	Rotor assembly new/modify	[Signature]	
"	CEB 1317	New case plastic material	[Signature]	
"	CEB 1325	New compressor coupling adapter	[Signature]	H + S AVIATION LTD.
7.14.00	CEB-1115	Antivice Valve Seal Screw - Inspect	[Signature]	AL <sup>NO</sup> H-853
7.14.00	CEB-1311	Antivice Valve Modify (continued prev)	[Signature]	AL <sup>NO</sup> H-853
7.14.00	CEB-A1374	Visual insp. of Pressure Probe Elbow	[Signature]	AL <sup>NO</sup> H-853
7.14.00	CSL-1113	Stainless Steel Plugs for Scroll	[Signature]	AL <sup>NO</sup> H-853
7.14.00	CSL-1172	Case Halves Erosion Limits	[Signature]	AL <sup>NO</sup> H-853



# MODIFICATION RECORD

## COMPRESSOR ASSEMBLY

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### Air Logistics

A Division of Offshore Logistics, Inc.

Compressor Serial Number CAC-39268

Engine Model 250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
7-14-00	DIL-199	Indexing of Spur Adapter Gear	<i>[Signature]</i>	AL #0 H-853
7-14-00	DIL-241	Impeller Inspection	<i>[Signature]</i>	AL #0 H-853
7-14-00	CSL-1150	Coated wheels - Install (confirmal PLW)	<i>[Signature]</i>	AL #0 H-853
11-11-00	CEB-1115	Antivice Valve Seal Screw - Inspect	<i>[Signature]</i>	AL #0 51952
11-11-00	CSL-1172	Case Halts Erosion Limits	<i>[Signature]</i>	AL #0 51952
11-11-00	DIL-199	Indexing of Spur Adapter Gear	<i>[Signature]</i>	AL #0 51952
11-11-00	DIL-241	Impeller Inspection	<i>[Signature]</i>	AL #0 51952
11-29-02	CEB-1115	Antivice Valve Seal Screw Inspect	<i>[Signature]</i>	AL #0 3373
11-29-02	CSL-1172	Case Halts Erosion Limits	<i>[Signature]</i>	AL #0 3373
11-29-02	IL-199	Indexing of Spur Adapter Gear	<i>[Signature]</i>	AL #0 3373
11-29-02	IL-241	Impeller Inspection	<i>[Signature]</i>	AL #0 3373
5-28-05	CEB 1008	Na Per Compressor Serial Number	Kenn Debet	A+P 437740186
5-28-05	CEB 1009	Na Per Compressor Serial Number	Kenn Debet	A+P 437740186



# MODIFICATION RECORD

## COMPRESSOR ASSEMBLY

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### Air Logistics

A Division of Offshore Logistics, Inc.

Compressor Serial Number CAC 39268

Engine Model 250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
5-28-05	CEB 1035 Rev1	Na Per Compressor Serial Number	Kevin Idbert	A+P437740186
↑	CEB 1041 Rev1	Na Per Compressor Serial Number	↑	↑
	CEB 1047 Rev2	Na Per Compressor Serial Number		
	CEB 1071	Na Per Compressor Serial Number		
	CEB 1072 Rev3	Na Per Compressor Serial Number		
	CEB 1074 Rev1	Na Per Compressor Serial Number		
	CEB 1076 Rev1	Na Per Compressor Serial Number		
	CEB 1088 Rev4	Na Per Compressor Serial Number		
	CEB 1100 Rev4	Na Per Compressor Serial Number		
	CEB 1110	Previously Complied With		
	CEB 1115	Previously Complied With		
↓	CEB 1139 Rev1	Na Per Compressor Serial Number	↓	↓
5-28-05	CEB 1171 Rev2	Previously Complied with	Kevin Idbert	A+P437740186

# MODIFICATION RECORD

## COMPRESSOR ASSEMBLY

FORM 2783B (11-77)

Compressor Serial Number CAC 39268 Engine Model 250-C20B

Compliance Date	Bulletin or Directive No.	Title	Signature	Organization
5-28-05	CEB 1203	Na Per Part Number of 6th sty wheel	Kevin Hubert	A+P 437740186
↑	CEB 1303 Rev 3	Previously Complied With	↑	↑
	CEB 1308	Na Per Serial Number of Case Halves		
	CEB 1311 Rev 1	Previously Complied With		
	CEB 1317	Previously Complied With		
	CEB 1321 Rev 2	Previously Complied With		
	CEB 1325 Rev 3	Previously Complied With		
	CEB A 1328	Na Per Serial Number of Gearshaft		
	CEB 1369	Na Per Part Number of Impeller		
	CEB 1374 Rev 1	Visual Insp of Probe Elbows <small>complied with</small>		
	CEB 1389	Na Per Date Code		
↓	CEB A 1392	New Comp. Splined Adapter <small>Complied with</small>	↓	↓
5-28-05	AD2004-26-09	Replace Splined Adapter <small>Complied with</small>	Kevin Hubert	A+P 437740186

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## COMPRESSOR ASSEMBLY

FORM 2784B-1(4-79)

Compressor Serial Number CAC - 39268 Engine Model 250-C20XB

Date	Compressor Time		Remarks	Signature	Organization
	Since OH	Total			
10-18-84	<del>30-</del>	3487:40	Overhauled to specs.	<i>[Signature]</i>	PHI 842646
2-8-89	2688:05	6175:45	1750 hr. Apline inspection	<i>[Signature]</i>	PHI RS 3655 W10 890358
4-3-90	- 0	6978:10	Overhauled per manufacturer specs.	<i>[Signature]</i>	PHI HEER817E 903102

**MAINTENANCE RELEASE**

The aircraft, airframe, aircraft engine propeller, or appliance identified above was repaired and inspected in accordance with current Regulations of the Federal Aviation Agency and is approved for return to service. Pertinent details of the repair are on file at this agency under Record Card No. 903102

Signed Kaylene Home REC-437132917 for Date 4-3-90

(Authorized Signature For Station)  
**PETROLEUM HELICOPTERS, INC.**  
Municipal Airport, Lafayette, Louisiana  
Certificate No. HEER817E

10-7-92	1386:45	8364:55	Compressor repaired and tested.	<i>[Signature]</i> H+S 3004	H + S AVIATION LTD.
26.4.93	1395:45	8373:55	Compressor repaired. Not tested.	<i>[Signature]</i> H+S 3004	H + S AVIATION LTD.
5.5.93	1395:45	8373:55	Compressor tested.	<i>[Signature]</i> H+S 3004	H + S AVIATION LTD.

# INSPECTION — MAINTENANCE — OVERHAUL RECORD

## COMPRESSOR ASSEMBLY

FORM 2784B-1(4-79)

Compressor Serial Number CAC - 39268

Engine Model 250-C20A B

Date	Compressor Time		Remarks	Signature	Organization
	Since OH	Total			
5.11.96	00.00	<del>10298.12</del> 10360.57	AK for H+S Compressor overhauled, not tested. H+S Aviation project 4072483 refers	<i>[Signature]</i> H+S 1003	H+S AVIATION LTD
29.9.97	170.40	10531.37	Compressor repaired, not tested. H+S Aviation project 4099064 refers	<i>[Signature]</i> H+S 1003	H+S Aviation
7.14.00	TSE-O- T50 524.7	10885.7	Repaired - CIW 1750 hr Case insp IAW M-OIH Manuals. FINAL INSPECTION COMPLETE. APPROVED FOR RETURN TO SERVICE REPAIR STATION ALGR151C. INSPECTOR: <i>[Signature]</i>	<i>[Signature]</i>	AL <sup>W/O</sup> H-853
11.11.00	TSE-O- T50 643.4	11004.4	Repaired - CIW 1750 hr Case insp IAW M-OIH Manuals. FINAL INSPECTION COMPLETE. APPROVED FOR RETURN TO SERVICE REPAIR STATION ALGR151C. INSPECTOR: <i>[Signature]</i>	<i>[Signature]</i>	AL <sup>W/O</sup> 51952
11.29.02	TSE-O- T50 2289.1	12650.1	CIW 1750 hr Case insp IAW M-OIH Manuals. FINAL INSPECTION COMPLETE. APPROVED FOR RETURN TO SERVICE REPAIR STATION ALGR151C. INSPECTOR: <i>[Signature]</i>	<i>[Signature]</i>	AL <sup>W/O</sup> 3373

# INSPECTION-MAINTENANCE-OVERHAUL RECORD

## COMPRESSOR ASSEMBLY

FORM 2784B (11-77)

Compressor Serial Number CAC 39268 Engine Model 250-C20B

Date	Compressor Time		Remarks	Signature	Organization
	Since OH	Total			
5-28-05	T50 0.0 T51 0.0	13849.0	Overhauled Compressor Assembly I/A/W Rolls Royce 250-C20B Overhaul Manual Volume I 10W3. This Compressor was overhauled I/A/W Current Regulations of the FAA and is approved for return to service for work performed.	Kevin Helbert	A4P437740186
10- -06	T50 985.4 T51 985.4	14834.4	Complied with Sqoureness Check as required. All work done I/A/W Rolls Royce 250-C20 O/H Manual Vol I 10W3	Kevin Helbert	A4P437740186
3-13-09	T50 2457.0 T51 - 0-	16306.0	Repaired and performed Internal Inspect. I/A/W 10W3	Kevin Helbert	A4P437740186
				Chen Colata	PLCWA R 11738

**Rotorcraft Leasing Co. L.L.C. Maintenance Release** This airframe component, aircraft engine, rotor or appliance identified above was repaired and inspected I.A.W. current regulations of the FAA and is approved for return to service. Pertinent details of this repair are on file at this Repair Station under above work order.  
Date: 3/23/09 W/O R11738 Signature: J. Harrison



# ASSEMBLY RECORD

## COMPRESSOR ASSEMBLY

Part V  
Page No. 1

FORM 2785B-1(4-79)

Compressor Serial Number CAC - 39268

Engine Model 250- C207B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This Item	Date	Comp. Total Time	This Item	
					TT Cycles			TT Cycles	
1ST STG. WHL.	6890501	KR56930	10-31-81	0.0	0.0	9-20-84	3487:40	3487:40	Pits
2-3 STG. WHL.	6890502	C43543	"	0.0	0.0	9-20-84	3487:40	3487:40	Pits
4TH STG. WHL.	6876654	ER48129	"	0.0	0.0	9-20-84	3487:40	3487:40	Pits
5TH STG. WHL.	6876655	C32087	"	0.0	0.0	9-20-84	3487:40	3487:40	Pits
6TH STG. WHL.	6876656	C27107	"	0.0	0.0	9-20-84	3487:40	3487:40	Pits
IMPELLER	6876873	KR58939	"	0.0	0.0	9-9-84	3487:40	3487:40	High Time
ADAPTER	6891625	TH58360	"	0.0	0.0	10-18-84	3487:40	3487:40	WORN SPLINES
TIE BOLT	6871259	37224	"	0.0	0.0	12-28-89	6978:10	6978:10	Light Corrosion Due Replater = 9
1 <sup>st</sup> Stg. whl	6890501	KR62650	10-18-84	3487:40	NEW	12-28-89	6978:10	3490:30	Pits on blades

# ASSEMBLY RECORD

## COMPRESSOR ASSEMBLY

Part V  
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FORM 2785B-1(4-79)

Compressor Serial Number CAC -39268

Engine Model 250-C20A<sup>β</sup>

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This Item TT Cycles	Date	Comp. Total Time	This Item TT Cycles	
<sup>2nd</sup> + 3 <sup>rd</sup> 5 <sup>th</sup> stg. whl.	6890502	KR47432	10/18/84	3487:40	NEW	12-28-89	6978:10	3490:30	Pits on Blade
4 <sup>th</sup> stg. whl.	6876654	KR51599	10/18/84	3487:40	NEW	12-28-89	6978:10	3490:30	Pits on Blades
5 <sup>th</sup> stg. whl.	6876655	KR28748	10/18/84	3487:40	NEW	12-28-89	6978:10	3490:30	Pits on BLADES
6 <sup>th</sup> stg. whl.	6876656	KR24446	10/18/84	3487:40	NEW	12-28-89	6978:10	3490:30	Pits on Blades
IMPELLER	6876873	KR66487	10/18/84	3487:40	NEW	12-28-89	6978:10	3490:30 8154	High Time and Cycles
SPUR GEAR	6891625	TH62508	10/18/84	3487:40	NEW	1-30-89	6175:45	2689:05	worn spline
CASE HALVES	6877410	14059	10/18/84	3487:40	UNK -0-	1-30-89	6175:45	UNK	missing plastic
Impeller	899240	TH 81267	2-8-89	6175:45	-0- new	12-28-89	6978:10	802:25	Spalling on Gear teeth.
Case halves	6877410	18652	2-8-89	6175:45	UNK T50-0-	12-28-89	6978:10	802:25 T50	Cracked and missing Plastic



# ENGINE LOG INSTALLATION RECORD

## LIFE LIMITED ROTATING COMPONENTS

UNIT NAME: CompressorSERIAL NUMBER: CAC 39268ENGINE TYPE/MODEL: 250-C20B

COMPONENT	Part Number	Serial Number	INSTALLED			REMOVED			REASON
			Date	Unit Total Time Total Cycles	Component Total Time Total Cycles	Date	Unit Total Time Total Cycles	Component Total Time Total Cycles	
1 <sup>st</sup> Stg Wheel	23033721	KR 75550	3-12-90	6978:10 —	New —	5.11.96	10298.12 N/K	3320:02 N/K	O/H.
2 <sup>nd</sup> Stg Wheel	23033722	KR 64293	3-12-90	6978:10 —	New —	—	10298.12 N/K	3320:02 N/K	O/H.
4 <sup>th</sup> Stg Wheel	23033724	ER 68803	3-12-90	6978:10 —	New —	—	10298.12 N/K	3320:02 N/K	O/H.
5 <sup>th</sup> Stg Wheel	23033725	ER 48757	3-12-90	6978:10 —	New —	—	10298.12 N/K	3320:02 N/K	O/H.
6 <sup>th</sup> Stg Wheel	23033726	ER 48121	3-12-90	6978:10 —	New —	—	10298.12 N/K	3320:02 N/K	O/H.
Impeller	6876873	KR 80487	3-12-90	6978:10 —	New -0-	26.4.93	8373:55 N/K	1395:45 N/K	Cracked/ broken
Case Halves	6877410	33606	3-12-90	6978:10 —	20:25 250-0-	5.11.96	10298.12 N/K	3320:02 N/K	O/H.
Tie Bolt	6871259	44376	3-12-90	6978:10 —	New —	—	10298.12 N/K	3320:02 N/K	O/H.
Spur Gear	23033724	TH 89565	4-3-90	6978:10 —	New -0-	N/K	N/K	N/K	N/K.



# ENGINE LOG INSTALLATION RECORD LIFE LIMITED ROTATING COMPONENTS

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UNIT NAME: Compressor

SERIAL NUMBER: CAC 39268

ENGINE TYPE/MODEL: 250-C20B

COMPONENT	Part Number	Serial Number	INSTALLED		Date	REMOVED		REASON
			Unit Total Time Total Cycles	Component Total Time Total Cycles		Unit Total Time Total Cycles	Component Total Time Total Cycles	
Impeller	6876873	E 43978	26.4.93	8373:55 N/K	1216:55 1930	5.11.96	<del>3141.07</del> N/K	3141.07 N/K Removed at 10298.12 comp time at O/H.



# ASSEMBLY RECORD

## COMPRESSOR ASSEMBLY

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GT 2785B (9-84)

Compressor Serial Number CAC 39268 Engine Model 250-C20A B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This Item	Date	Comp. Total Time	This Item	
					TT Cycles			TT Cycles	
1st STG WHL	23033721	KR 75550	5.11.96	10310.57 10298.12	3320.02	9.12.02	12650.1	5609.3	Scrap Blade width below limits
2/3 STG WHL	23060182	KR 64293	"	"	3320.02 N/K	9.12.02	12650.1	5609.3	Scrap Pitting
4th STG WHL	23057114	ER 68803	"	"	3320.02 N/K	9.12.02	12650.1	5609.3	Scrap Pitting
5th STG WHL	23057115	ER 48757	"	"	3320.02 N/K	9.12.02	12650.1	5609.3	Scrap Pitting
6th STG WHL	23057116	ER 48121	"	"	3320.02 N/K	3-27-05	13849.0	3488.1	O/H
Impeller	23058147	KR 96280	"	"	0.0	3-27-05	13849.0	3488.1	HIGH TIME
Tiebolt	6871259	39585	"	"	0.0	9.12.02	12650.1	2289.2	Scrap - Corrosion
Spur Adapter Gearshaft	23031922	CG 119684	"	"	0.0	5-2-00	10885.7	524.7	2 1/2 diam recessed Falling Gear teeth
Case	23057142	18020	"	"	NIL O/H	5-2-00	10885.7	LOW 524.7	Plastic Missing



## ASSEMBLY RECORD

## COMPRESSOR ASSEMBLY

Compressor Serial Number CAC-39268Engine Model 250-C20B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This item TT Cycles	Date	Comp. Total Time	This item TT Cycles	
Spur Gear	23031922	CG- 126699	7-14-00	10885.7	NEW	10-25-00	11004.4	118.7	Damaged from broken Ret. Ring
		—			—			Demanded piece	
Case Holes	23057142	28656	7-14-00	10885.7	UNCL	9-12-02	12650.1	UNCL	O/H -
					750-0-			7501764.4	Plastic Missing
Spur Gear	E23031922	AG4-334	11-11-00	11004.4	NEW	9-12-02	12650.1	1645.7	Scrap-Spalling
		—			—			Gear teeth	
Spline Adapter	23039791-1	67889	11-11-00	11004.4	NEW	9-12-02	12650.1	1645.7	Scrap-Fracturing
					—			—	wear on OD.
1st 5th whl	23057111	KR. 86207	11-29-02	12650.1	3442.1	3-27-05	13849.0	4641.0	O/H
		—			750-0-			—	
2nd-3rd whl	23057112	KR. 103699	11-29-02	12650.1	New	3-27-05	13849.0	1198.9	O/H
		—			—			—	
4th 5th whl	E23057114	TB4. 0077	11-29-02	12650.1	New	3-27-05	13849.0	1198.9	O/H
		—			—			—	
5th 5th whl	23057115	KR. 50550	11-29-02	12650.1	3486.5	3-27-05	13849.0	4685.4	O/H
		—			—			—	



# Air Logistics, L.L.C.

## ASSEMBLY RECORD

### COMPRESSOR ASSEMBLY

Part V  
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 FORM #ARCA

Compressor Serial Number CAC-39268 Engine Model 250-C20B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This item	Date	Comp. Total Time	This item	
					TT Cycles			TT Cycles	
Tie Bolt	6871259	KU-60129	11-29-02	12650.1	None				
Spline Adapter	23039791.1	277194	11-29-02	12650.1	None	3-27-05	13849.0	1198.9	AD's
Spur Gear	E23031922	DG14-196	11-29-02	12650.1	None	3-27-05	13849.0	1198.9	step wear on Splines
Case Helves	23057142	29655	11-29-02	12650.1	None	3-27-05	13849.0	1198.9	Transferred
1st stg wheel	23057111	KR 86207	5-28-05	13849.0	4641.0 T30 0.0	3-2-09	16306.0	7098.0	Light FOD
2nd + 3rd stg wheel	23057112	KR 103699	5-28-05	13849.0	1198.9 T30 0.0				
4th stg wheel	E23057114	TB4-0077	5-28-05	13849.0	TT 1198.9 T30 0.0				
5th stg wheel	23057115	KR 50550	5-28-05	13849.0	TT 4685.4 T30 0.0				
6th stg wheel	23057116	ER 48121	5-28-05	13849.0	TT 3488.1 T30 0.0				

# ASSEMBLY RECORD

## COMPRESSOR ASSEMBLY

Compressor Serial Number CAC 39268Engine Model 250-C20B

Nomenclature	Part Number	Serial Number	INSTALLED			REMOVED			Reason
			Date	Comp. Total Time	This Item Cycles	Date	Comp. Total Time	This Item Cycles	
Impeller	23058147	KR 107185	5-28-05	13849.0	0.0 0	3-8-09	16306.0	24570	Removed to upgrade CEB-1392
Splined Adapter	23076559-2	298566	5-28-05	13849.0	0.0 —	3-13-09	16306.0	24570	WORN
Spr Adapter Gearshaft	E23031922	5619-426	5-28-05	13849.0	0.0 —	3-13-09	16306.0	24570	WORN
Caschaves	23057142	37949	3-13-09	16306.0	unk TSO-0-				
Impeller	23058147	KR 107185	3-13-09	16306.0	2457.0 5631				
Splined Adpt	23076559-3	325978	3-13-09	16306.0	0- new				
SAC'S	23031922 <sup>HL</sup>	052 tm 93-	3-13-09	16306.0	0- new				
#1 wheel	23035721	KR85725	3-13-09	16306.0	unk TSO-0-				



